# Instruction manual



PANI AUSTRIA

BP4CT



The Company for Stage Lighting and Projection

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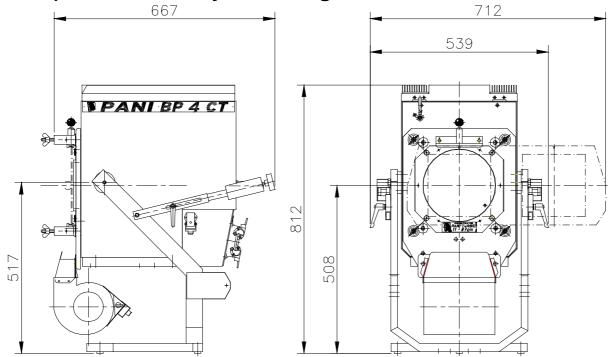
# **PANI Projection and Lighting Vertriebs GmbH**

A – 1070 Vienna, Kandlgasse 23 Austria, Europe Tel.: + 43 1 / 521 08 – 0 Fax.: + 43 1 / 526 42 87 E – mail: light@pani.com Internet: www.pani.com

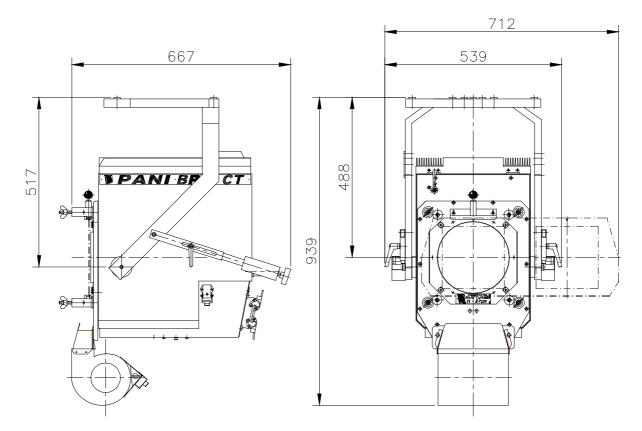
# 1) Dimension Drawing

## 1.1) Projector

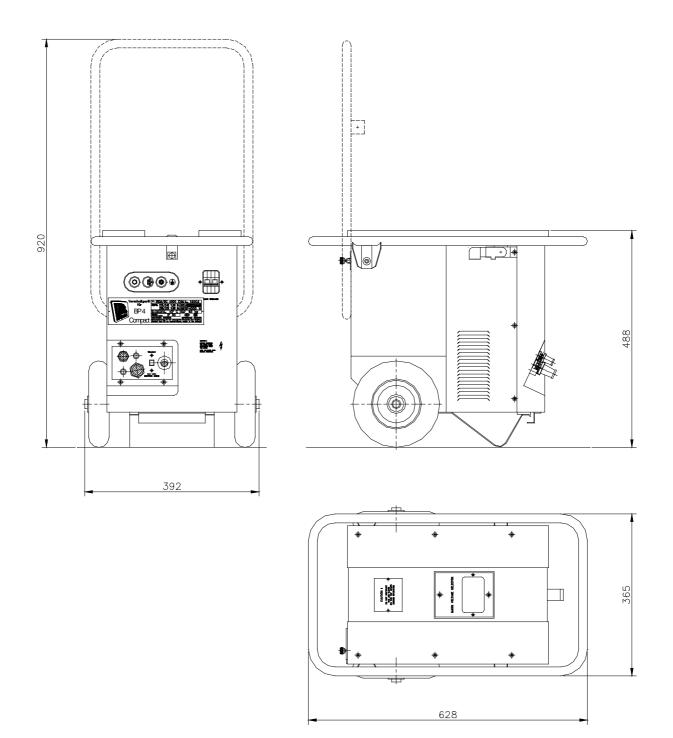
# 1.1.1) Yoke Assembly "Standing"



## 1.1.2) Yoke Assembly "Hanging"



# 1.2) Ballast



(10)

(1 4)

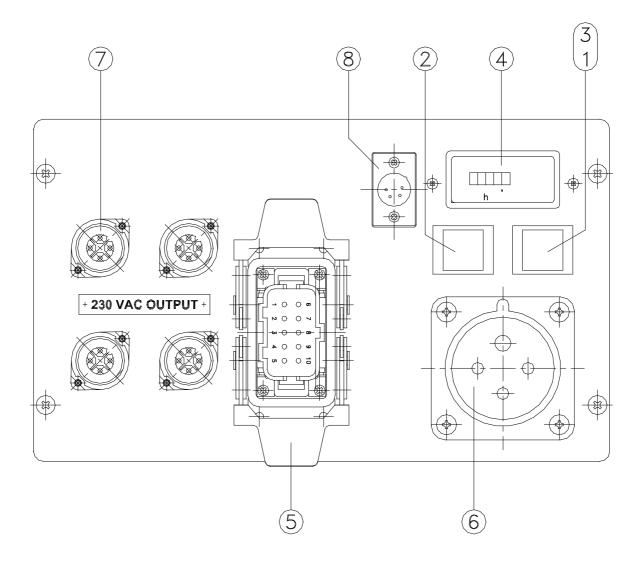
#### 2.1) Projector 6 5 4 9 (1 1) 7 1 шицил PANI BP 4 CT Ħ 2 3 9 PART TURBER € (15) 3 2 8

# 2) Position Drawing

#### Legend

- 1) Adjustable Clamp Lever for Quick Adjust (On Both Sides)
- (2) Hand Wheel for Fine Adjustment
- (3) Lamp Adjustment
- (4) Fastener for Housing Cover
- (5) Housing Cover
- (6) Objective Support Bolts
- (7) Telescoping Rails
- (8) Support Yoke
- (9) Adjustable Clamp Lever for Front Plate
- (10) Slide Carrier
- (11) Slide Carrier Locking Pin
- (12) Mode Switch "TURBO Standard Low Noise"
- (13) Ventilator Connector
- (14) Ventilator for Slide Cooling
- (15) Mounting Plate for Control Box G405/..

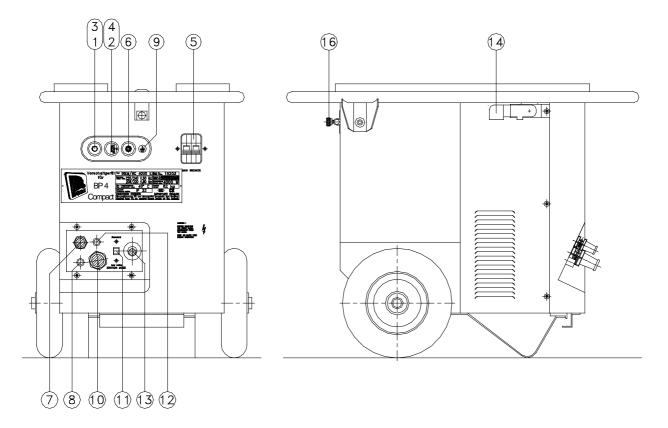
## 2.2) Control Panel on the Projector



#### Legend

- (1) Power Indicator
- (2) ON- Push-button
- (3) OFF- Push-button
- (4) Elapsed Hour Counter
- (5) Remote Connection
- (6) Power Connection
- (7) Outlets for auxilliary circuits (230 VAC) Amphenol 4-pole
- (8) Remote Ignition DMX 512

# 2.3) Ballast



## **Control Panel on the Ballast**

- (1) **Power indicator lamp** Illuminated when power is connected to the ballast
- (2) ON- Push-button (green) When the "ON" - Push-button is momentarily pressed, the ignition cycle is activated and high voltage is applied to start the HMI lamp
- (3) **OFF- Push-button (red)**

Lamp voltage is interrupted. It is recommended that the unit be allowed to cool down a few moments before re-ignition

ATTENTION: Re-ignition within 10 seconds of shut down is not possible.

- (4) Remote Switch (remote ignition)
   When the switch is rotated 90° clockwise (remote mode)ignition is automatic, when power is applied
- (5) Main Circuit Breaker 2-pole Magnetic Circuit Breaker

#### (6) **Ground Test Indicator**

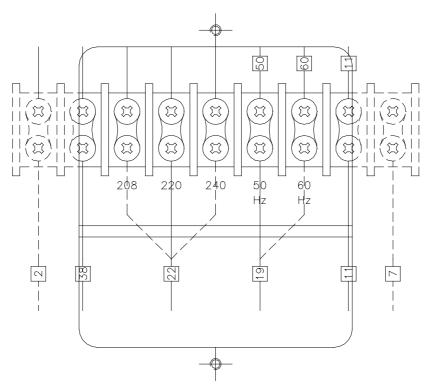
When depressed the indicator glows yellow indicating correct polarity and grounding.

- (7) Remote Cable to the Projector
- (8) **Remote Fuse** F 2, 2 AT (melting fuse)
- (9) **Ground Control Lamp**
- (10) Lamp Current Cable to the Projector
- (11) **Remote Fuse** F 4, 10 AT (melting fuse)
- (12) Low- Noise Switch In Low-Noise mode, silent ignition of the lamp is possible
- (13) Main Connection Cable  $3x 4 \text{ mm}^2$ , 2 m long with free ends.

#### (14) Voltage and Frequency Selector on Ballast BC 4000/E (other types of ballast adequate)

ATTENTION: disconnect the ballast from the power supply

The lid on top of the ballast [Pos. 2.3(14)] can be removed after unscrewing the cross screws so that the voltage and the frequency may both be set by changing the connections 22 and 19

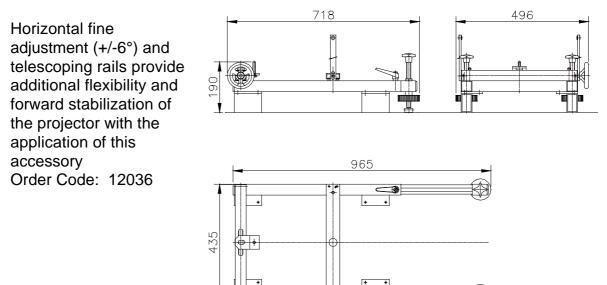


- (15) **Slide** for fixing the vertical position of transporting grip
- (16) **Snap lock** for fixing horizontal position of transporting grip

# 3) Mounting Accessories

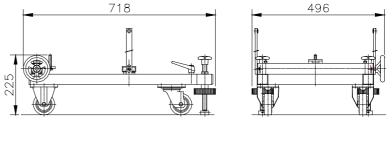
For standing and hanging projector installations, the following options are available.

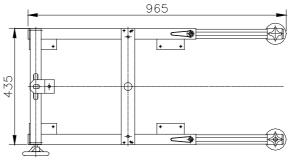
## 3.1) Undercarriage for Projectors of the "Compact"-Series



#### 3.2) Rolling Undercarriage for Projectors of the "Compact"-Series

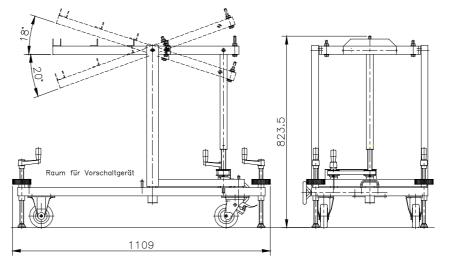
Horizontal fine adjustment (+/-6°) and telescoping rails provide additional flexibility and forward stabilization of the projector with the application of this accessory Order Code: 12001

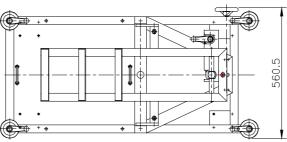




#### Stage Projector BP 4 CT Pani Projection and Lighting Vertriebs GmbH 3.3) Projector Cart for Projectors of the "Compact"-Series

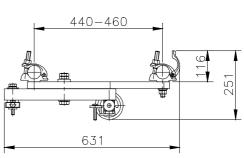
Rolling cart, with horizontal (±6°) and vertical associated (+18° -20°) adjustment projectors and for accessories (i.e. ZOOM- Objective). Order Code: 12037



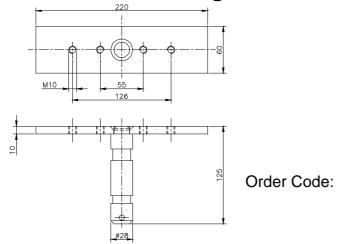


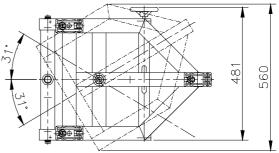
## 3.4) Hanging Apparatus for **Projectors of the** "Compact"-Series

With horizontal positioning  $(\pm 31^{\circ})$ and adjustment  $(\pm 6^{\circ})$ , associated fine for mounting on 2 pipes ø48mm. Order Code: 12038









Order Code: 12039

# 4) Construction

#### 4.1) Mechanical Construction of the Projector

The light sheet metal housing with double wall heat isolation system is mounted in a stable support yoke (8). Fine adjustment (2) is accomplished by means of adjustable telescoping rails on either side (7). The image plane with slide carrier can be rotated  $+/-90^{\circ}$  by losening the clamping lever (9) on the upper part of the housing. The 18x 18 cm diapositives individually can be exactly adjusted with the aid of adjustment screws. The slide carrier is held in exact position by means of a spring loaded locking pin (11). By lifting the ball knob (11), the slide may be freely moved into the new position where it locks into position automatically.

## 4.2) Electrical Assembly of the Projector

The complete electrical section is located in the black finished lower housing area; It is mounted to the green main housing with 4 screws.

## 4.3) Slide Carrier and Slide Cooling Fan

The slide cooling fan has two mounting configurations (It is mounted with 2 captured hex head screws- No. 4 hex wrench included):

The upper position, closest to the slide, provides optimum cooling, the slide carrrier can however be rotated only  $\pm - 6^{\circ}$ .

When choosing the lower position, the slide carrrier can be rotated  $\pm 90^{\circ}$ .

ATTENTION: Slide cooling with the fan in the lower position is less efficient!

## 4.3.1) Electrical Connection of the Slide Cooling Fan

The electrical connection of the slide cooling fan is accomplished with a 5- pole connector, so that the fan housing can be removed from the projector both mechanically and electrically. 2 contacts in this connector are wire in such a way that when the connector is not plugged in the projector is shut down.

#### 4.3.2) Mode Switch "TURBO - Standard - Low Noise"

A "TURBO - Standard - Low Noise" mode switch is located on the slide cooling fan housing (12).

**ATTENTION:** Use "Low- Noise" Mode only when silent operation is necessary, as cooling efficiency is reduced. Do not project dark slides or slides with large dark regions in this case. Use "TURBO" Mode if noise doesn't matter and dark slides should be protected for lasting projections.

#### POSITION NUMBERS SEE PAGE 5

#### 5) Operation

## 5.1 ) HMI- Lamp

#### 5.1.1) Installation and Replacement of the HMI- Lamp

For operation of the Projector a single ended HMI- Lamp 4000 W is required. Order Code: 37206

a) Disconnect the projector from the power source!

**b)** Open the quick fastener (4) on the housing with a screw driver. Lift up the housing cover (5). A built in safety switch prevents an accidental operation of the unit when the housing is open.

c) Lift out the reflector plate and reflector after removing the knurled screw at the other end of the distance bar.

**d)** Insert and / or replace the lamp.

e) Replace the reflector into the slot of the bottom distance rods and tighten knurled screw.

f) Close the housing and lock the quick fastener.

**ATTENTION:** Do not touch the quartz envelope of the lamp with your fingers during installation. Finger prints can be burned in !

## 5.1.2) Lamp Adjustment

Each projector is carefully adjusted at the factory (lamp base, reflector and condenser). With the high precision manufacturing of halogen lamps, adjustment of the lamp is rarely necessary. In direction of the optical axis the HMI-lamp can be brought into another position from the outside on the lower part of the projector by losening the two screws on the bottom (3) and moving the two screws forwards or backwards. After finding the best position re-tighten the screws.

#### 5.2) Vertical Adjustment of the Projector

#### a) Rough Positioning:

For rough positioning, loosen the clamping lever on (1) both sides and move the projector to the desired position. Re–tighten the lever.

#### b) Fine Adjustment:

For fine adjustment of the projector turn the star grip (2) and bring the projector into the exact position.

# 5.3) Yoke Assembly for "Standing" or "Hanging" Configurations

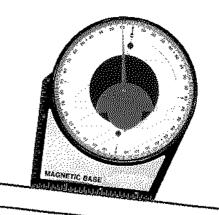
Separate the support yoke (8) (2 M 10 Nuts) and the telescope rails (7) on both sides from the projector; Turn the support yoke around 180° such that it is mounted again as a hanging yoke. Re-connect the telescoping rails.

POSITION NUMBERS SEEPAGE 5

# Stage Projector BP 4 CTPani Projection5.4) Using the Tilt Angle Meter

For safe operation it is necessary to respect the tilt range of the projector (see General Technical Data on page 21).

Use the delivered Tilt Angle Meter by applying it on the top edge of the projector (before operation). The red locator indicates the actual tilt angle.



		4		
	Leg	end		
(1)	Spherical Cold Mirror 165 mm Ø		Type:	Order Code: 100-15-19
(1)	HMI- Lamp 4000 W single ended			37206
(3)	Meniscus Lens Ø 147 mm			222- 03- 05
(4)	Middle Condenser Lens PC Ø 220 m	m/ R 156 Boi	rosilikat	Ø 000 ··· 4
(5) (6)	PANI – Universal Filter Front Condenser Lens for Objective 11	- 27 cm		Ø 220 x 4
(0)	PC Ø 230 mm, multicoated, with Mou			12440
	Front Condenser Lens for Objective 33			10111
	PC Ø 230 mm, multicoated, with Mou Front Condenser Lens for Objective 50	-		12441
	PC Ø 230 mm, multicoated, with Mou			12442
	Front Condenser Lens for Objective 80	) -125 cm,		
	PC Ø 230 mm, multicoated, with Mou	nting Plate		12443

# 6) Position Drawing Condenser System

# 7) Electrical Connection

(See Electrical Schematic 230- 02- 01/a) The HMI Stage Projector BP 4 CT is used in conjunction with the ballast 4000 W, 220/240V- 50 Hz, 208/220V- 60 Hz (Order Code: 19203). The ballast incorporates a choke which limits lamp power to 24 A. Main power is interrupted when the projector housing is opened.

## 7.1) Main Power Connection

Universal - ballast 4000 W, 220/240 V- 50 Hz, 208/ 220 V- 60 Hz Main Power Cable 3x 4 square millimeters, two meters long with open leads Phase R: brown, Neutral N: blue, Ground PE: yellow/green Connected to power source 230 V/ 50 Hz, 25 A

## 7.2) Connecting Cable Ballast - Projector

On the Universal - ballast there is one lamp current cable mounted with a CEE - clutch 4x 32 A and one remote cable with a 10-pin clutch. Standardlength is 3 m (may be extended – for extremely long runs wire gauge may need to be larger). Both cables are connected to the projector by using the mounted plugs.

The "ON" and the "OFF" function can be performed at either the ballast or the projector. Thus, it is possible to locate the ballast away from the projector.

## 7.3) Remote Ignition - DMX 512

For ignition and shut down of the projector by a DMX 512 signal, a relay card and associated DMX In connector are located on the projector (Ignition Pos. 8). In addition the optional Universal DMX 512 interface and the corresponding ignition cable are necessary (for further information see the instruction manual of the Universal DMX 512 Interface).

POSITION NUMBERS SEE PAGE 6

# 8) Objective Lenses

#### 8.1) Front Condenser Lens

In the BP 4 CT, there are 4 different front cond depending on the focal length objective lens required	
PC Diameter 230 mm, multicoated	
for Objective Lens f= 11; 13,5; 18; 22 and 27 cm,	Order Code: 12440
PC Diameter 230 mm, multicoated	
for Objective Lens f= 33 and 40 cm,	Order Code: 12441
PC Diameter 230 mm, multicoated	
for Objective Lens f= 50 and 60 cm	Order Code: 12442
PC Diameter 230 mm, multicoated	
for Objective Lens f= 80 cm and 125 cm	Order Code: 12443

#### 8.2) Projection Objective Lenses

Optional projection objective lenses (focal lengths from f=11 to 125cm) and one ZOOM projections objective lens 25 - 60 cm are mounted on the four support bolts on the front of the projector. Each lens is fixed in place by four wing nuts. The focal length (f=) depends upon the projection distance and desired picture size. This is illustrated further with the aid of the projection diagram. Focus is achieved by sliding the objective lens forward or back along the optical axis. The focus position is fixed in place by two milled nuts located on either side of each objective lens.

#### 8.3) Effect- and Varioobjective Lenses

To enhance the system of projection objective lenses, effects and vario-objective lenses are available. Effects Lenses (focal lengths of f=80/100 mm, 150 mm, 180 mm, 250mm and 310 mm) provide a strong light output with good color correction, and may be used where an increase in depth or specific distortions are desired. With the aid of the vario-objective lenses [focal lengths of f=20-40 cm (motorized) and f=30-60 cm manual it is possible to enlarge or reduce image size. With the the f=20 – 40 cm / motorized it is possible to change the image size at different speeds.

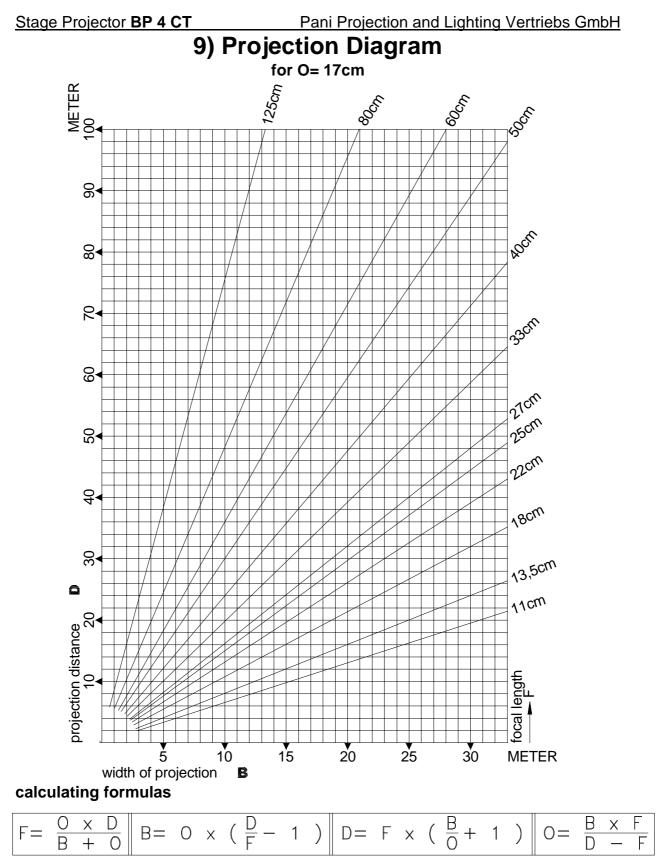
## **IMPORTANT NOTES**

#### WHEN USING WIDE ANGLE LENSES:

The projector must **never** be operated **without** a slide, with dimming shutters closed for longer than one minute!

#### GENERAL SAFETY TIP:

#### NEVER USE THE PROJECTOR WITHOUT ANY OBJECTIVE LENS!!!



- F ... focal length of projection lens
- B ... width of the image
- D ... projection distance (measured from the middle of the objective lens)
- O ... object size (i.e. the used slide format)

#### used slide format (O)=

17cm for glass slides 15,5cm for filmholder

# 10) Slide (Transparency) Material

Because of the ever changing available film materials, we do not wish to suggest any specific type. Our best recommendation however comes from our own experience with film type Agfaclear (from Agfa), type Duraclear (from Kodak) and type Ilfochrome (from Ilford). We can suggest that only professional photo labs who will care for your work be used. Not only for which development process is used but also the quality.

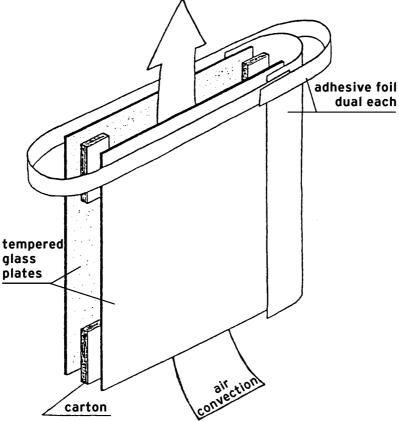
Since short times also budget-priced ink jet printed foils are used to make slides.

Please infourm yourself about actuals on our homepage (<u>www.pani.com</u>). In the download area you'll find the latest information.

Photographic transparencies should not be mounted between glass. The heat buildup will be such that the slides will be destroyed. Necessary cooling of photographic transparencies can only be guaranteed when using Special Slide Frames (Order code: 12802 for 18 x 18 cm).

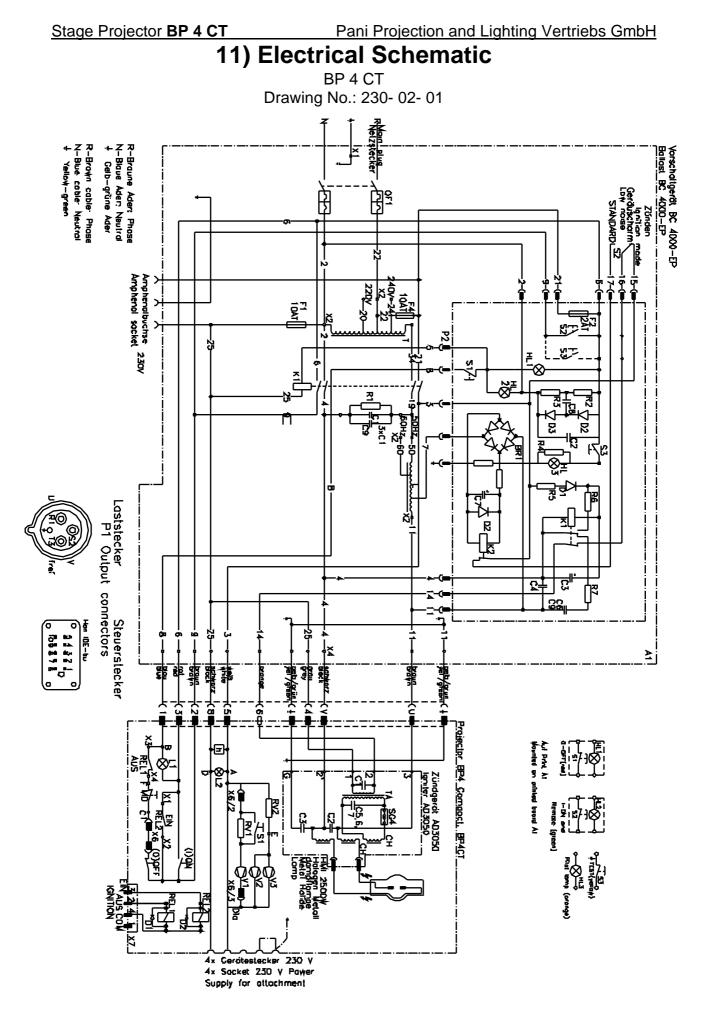
For simple and fast mounting in these frames we recommend the use of the Special Slide Punching Machine (Order code: 12801 for 18 x 18 cm slides).

With hand painted slides, two glass plates are required such that the hand painted side is protected by a cover glass. An air gap of 1 mm is achieved by placing 4 cardboard strips between the plates at the corners. The assembly is held together with two strips of tape as shown below.



#### General remark:

If possible, insert the slide with the layer averted from the projector to protect the layer!



# 12) Basic Unit as Delivered

5cm
12805
12019
37206
3
l

- 1 User Handbook
- 1 Pani "Effects" Brochure

# 13) Accessories

Description	Туре:	Order Code:
Interchangable Front Condenser Lens for Objective f = 11 cm to 27 cm, multicoated, Diameter 230 r Interchangable Front Condenser Lens for Objective	nm	12440
f= 33 cm and 40 cm, multicoated, Diameter 230 Interchangable Front Condenser Lens for Objective	mm	12441
f= 50 cm and 60 cm, multicoated, Diameter 230 Interchangable Front Condenser Lens for Objective	mm	12442
f= 80 cm and 125cm, multicoated, Diameter 230 HMI- Lamp 4000 W/200V, G 38 single ended	) mm	12443 37206
Dimming Shutter G405 PCS-III-DMX with processor control for Gray Scale Glass 20.5x 22 cm,incl. control box 100/ 230 V-50/60 Hz, external control 0 to +/-10 VDC and DMX512 incl. demultiplexer for additional 5 channels for ignition on the projector as well as for controlling effect drives. incl. guide rails for use with objective lenses f= 11-27 cm	G 405/PCS	22704
Interchangeable guide rails: 1 pair for use with objective Lenses f= 11-27 cm	G 405/ 27	12011
Interchangeable guide rails: 1 pair for use with lens f= 33-40 cm, 80 cm, 125 cm and ZOOM 25-60cm Interchangeable guide rails: 1 pair for use with objective ler	G 405/ 40	12012
f= 50 cm and Vario-lens f= 20-40 cm Interchangeable guide rails: 1 pair for use with objective len	G 405/ 50	12013
f= 60 cm and Vario-lens f= 30-60 cm	G 405/ 60	12014

Stage Projector BP 4 CT Pani Projection and	d Lighting V	ertriebs GmbH
Description	Type:	Order Code:
Quick frames 18x18cm for film slides 12812 Tool kit for Quick frames Tempered glass plate 18x 18 cm Test slide with raster on Tempered glass 18x 18 cm Test Slide with Raster on Film, with Frame	G 502 G 506 G 509	12811 12803 12805
Film Scroller CS-70 DMX-, PC- or automated driven film moving unit for up to 70 slic or scenes up to 13m usable film	les	12520
Automatic Slide Changer AMD-32 up to 32 slides in casse	ette	12511
Undercarriage for Projectors of the "Compact"-Series Rolling Undercarriage for Projectors of the "Compact"-Series Projector Cart for Projectors of the "Compact"-Series Hanger for Projectors of the "Compact"-Series 28mm DIN-Stud with welded Mounting Plate High Performance- Objective Lens f= 11 cm/ 1: 1,8 High Performance- Objective Lens f= 13,5 cm/ 1: 1,8 High Performance- Objective Lens f= 18 cm/ 1: 2,4 Projection Objective Lens f= 22 cm/ 1: 2,8 Projection Objective Lens f= 27 cm/ 1: 3 Projection Objective Lens f= 33 cm/ 1: 3,6 Projection Objective Lens f= 40 cm/ 1: 3,6 Projection Objective Lens f= 50 cm/ 1: 3,8 Projection Objective Lens f= 60 cm/ 1: 3,8 Projection Objective Lens f= 80 cm/ 1: 4,5 Projection Objective Lens f= 125 cm/ 1: 7,6	G 903 /II G 904/ II G 918/ II G 907 G 908 G 909 G 910/ II G 911/ II G 912 G 913 G 914	12036 12001 12037 12038 12039 12413 12414 12415 12417 12418 12419 12420 12421 12422 12423 12423
ZOOM- Objective Lens 25- 60 cm/ 1: 2,7- 3,9 Without Motor Drive Effect Objective Lens f= 85/ 100 mm Effect Objective Lens f= 110 mm, Weitwinkel Effect Objective Lens f= 150 mm Effect Objective Lens f= 180 mm Effect Objective Lens f= 250 mm Effect Objective Lens f= 310 mm Effect Vario- Objective Lens f= 20- 40 cm- with motor drive 220 V, includes control box Effect Vario- Objective lens f= 30-60 cm-manual	G 951 G 952 G 953 G 954 G 957 G 958 G 915 G 916	12433 12426 12427 12428 12429 12430 12431 12432 12425

A wide range of effects devices can be seen in our "Effects" brocure

# 14) General Technical Data

#### Projector:

<u>Tilt Angle Range of Projector:</u> floor mounted: 22° up, 45° down hanging: 28° up , 39° down			
Protection Class: IP 20	0		
Max. Operating Temp:	max. 35°C		
Weight:	unpacked	packed	
Projector	65 kg 80 kg		
Carton Dimensions: B	x Hx T= 62x 115x 91 cm 0,65 m <sup>3</sup>		
Weight:	unpacked	packed	
Ballast:	73 kg 83 kg		
Carton Dimensions: B	x Hx T= 41x 70x 74 cm 0,21 m <sup>3</sup>		

#### **Ballast:**

Supply Voltage:	220/ 240 V- 50 Hz 208/ 220 V- 60 Hz
Current:	23 A
Circuit Breaker:	25 AT

#### Lamp:

Wattage Rated Life Color Temperature Light Output Im	4000 W 500 Hours 6000 K 380 000
Lamp Voltage	200 V
Lamp Current	24 A
Lamp Base	G 38
Ignition Voltage	50 kV

# **15) Spare Parts**

BP 4 CT Description	Main Assy. No.: 230- Order Code: Qty./Unit	
Housing	Main Assy. No.: 230- 01-	
Mounting plate Mounting plate for tangential blower Lamp Base Support Cover Hinge	11-0227 11-0228 11-0226 31-0050	1 1 2
Electromechanical Parts	Main Assy. No.: 230- 02-	
Tangential Blower Tangential Blower Radial Blower CEE- Connector 4x32A Annex Housing HB. 10. AG- VS Pin Insert HE 6/10 Sti. s Hour Counter Igniter ON - Pushbutton (green) OFF- Pushbutton (red) Connector Miniature Voltage Selector SWA Snap Guides Lamp Base G38 with Lock Lever Resistor in Aluminum Housing Resistor in Aluminum Housing	21-0097 21-0098 432577 22-0017 21-0101 21-0100 22-0004 22-0037 23-0008 23-0009 21-0025 23-0017 21-0102 22-0045 23-0018 23-0019	1 1 1 1 1 1 1 1 1 1 1 1
Mechanical Materials	Main Assy. No.: 230- 03-	
Wing Nuts M8 Galvanized Adjustable Clamping Lever M8 Adjustable Clamping Grip Label "PANI BP4CT" Lock with spring ring Lock base	21-0019 21-0086 21-0104 21-1516 21-0141 21-0143	4 2 1 2 1 1

Description		Order Code:	Qty. /Unit
Optical Materials Haupt Nr.: 230- 04-			
Plano-Convex Lens for Objective11 - 27 of Plano-Convex Lens for Objective33 - 40 of Plano-Convex Lens for Objective50 - 60 of Plano-Convex Lens for Objective80 -125 of Plano-Convex Lens (Middle Lens) Meniscus Lens $\emptyset$ 147 PANI – Universal Filter Spherical Cold MIrror Dia.165 mm	cm Ø 230/ 360 cm Ø 230/ 390	MC MC MC BS 5	1 1 1 1 1 1
Ventilator Housing	Haupt Nr.: 230- 0	5-	
Switch Bracket Mounting Screw for Ventilator Housing Cable Bushung with Retaining Clamp and Power Connector C146A Ventilator Housing Complete Ventilator Connector	l Guard	11-0125 21-0106 90-0012 90-0054 90-0055 90-0114	1 2 1 1 1
Hanger for G405 PCS Control Box	Haupt Nr.: 222- 0	6-	complete
Tilt Mechanism with Fine Adjustment	Haupt Nr.: 222- 0	8-	
Grip Grip for Fine Adjustment Pinion Gear Rack		31-0070 31-0047 21-0150 21-0088	1 1 2 1
Undercarriage		12036	
Plate for Support Bracket Lift-off Spindle Complete PVC Sleeve - Black PVC Sleeve - Black Hand Wheel Adjustable Clamp Lever Ø32/M10		31-0071 11-0203 21-0111 21-0112 21-0062 21-0107	2 2 2 2 2 2

Description	Order Code:	Qty. /Unit
Rolling Undercarriage	12001	,
Plate for Support Bracket Lift-off Spindle Complete Casters Fixed Rollers PVC Sleeve - Black PVC Sleeve - Black Hand Wheel Adjustable Clamp Lever Ø32/M10	31-0071 11-0203 21-0060 21-0061 21-0111 21-0112 21-0062 21-0107	2 2 2 2 2 2 2 2 2 2
Projection Cart	12037	
Frame Casters Fixed Rollers	21-0147 21-0148 21-0149	1 2 2
Hanging Apparatus	12038	1
Safety Switch	90-0015	1
Slide Carrier	12513	
Guide Rollers Excentric Guide Rollers Side Springs Bolts Nuts Adjustment Spindle Angle Bracketl Spring Cylindrical Screw Ball Knob Pressure Springs Slide Holder 18x 18	11-0107 11-0108 21-0071 21-0072 21-0073 21-0074 21-0075 21-0076 21-0077 21-0078 31-0042 31-0043	4 2 2 2 4 8 2 4 2 4 2
Locking Pin and Guide Rollers for Slide Carrier	11-0219	1
Pin Insert CEE- Coupling 4x32A Connector Housing CHV10 Cable Strain Relief Complete Cable Strain Relief Complete	21-0113 22-0046 22-0047 90-0034 90-0056	1 1 1 1

Pani Projection and Lighting Vertriebs GmbH

Ballast BC 4000- EP(standard) For spareparts of the ballast versions -A and -J please contact the PANI-support team! (11) (12) (3) 11 (15) (16) (17) (10) (18) 19 (41) (42) (43) (22) (39) σ C 105 ۲ 0 23 0000 (8) F (25) 6 (26) 5 27) TIT (4) (28) 3 29 2 30 32) 37) 38) (33) 34) (35) (36) 1 31 Pos. Description Order Code: Qty. /Unit 2 Wheels 88941295 2 Choke 63090141 1 6 8 Clip 82931450 1 9 Knob 88941014 1 15 Swing Bracket 88941400 1 Terminal Cover (Voltage Selector) 16 72000535 1 17 **Terminal Block** 84620079 1 19 Lever 81029531 1 **Protective Cover** 20 88505240 1 Grounding Clamp 21 84610156 1 Hand Grip 22 71019511 1 24 Auto- Transformator 63010150 1 25 Grounding Clamp 84610156 1 Clamp 9 25 84610155 25 Lock 84610154 1 25 End Plate 84610152 1 28 Guard 88471122 1 29 Resistor 88205396 1 30 Capacitor 20 µF 88320020 1 Capacitor 40 uF 30 88320041 1 31 Swing Bracket Feet 81019505 1 **Disc Switch** 33 88901500 1 Fuse Holder 6,3x 32 2 37 88516200 Fuse Cap 6,3x 32 2 38 88516201 38 Fuse 10 AT 88526102 2 1 43 **Control Card Complete** 78800590